



TPM CIRCLE NO: 2	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME: Joshile	LOSS NO. / STEP								
DEPT: Purchase	RESULT AREA	P	Q	DEF:- A	C	D	S	M	

KAIZEN IDEA SHEET

F/IMS/05

CELL – Assly Shop | CELL NAME: A490 Brk Assly | MACHINE / STAGE: A490 | OPERATION:

KAIZEN THEME: To Reduce Consumable Cost in G Beslex Grease

WIDELY/DEEPLY:

PRESENT STATUS : Present Stanvac Grease Cost 691.56/Kg. Supplier sent revised offer of 781/- final cost wef 01.04.2016. CST Loss 2% & Transportation extra from Gurgaon. Approx. monthly requirement is – 20 Kgs

TOTAL COST 201400 /Annum

BEFORE

IDEA: New Local Supplier to be introduce for G Beslex Grease

COUNTERMEASURE : Introduced new local Stanvac source with price of 691.56/Kg. & Local Source with VAT billing. Transportation in Advik Scope. Regular Advik Vehicle will travel to Supplier Place for collection of BOP Parts. Will collect this item in same vehicle with Free transport cost.

TOTAL COST 165975 /Annum

AFTER

BENCHMARK TARGET	
KAIZEN START	06.07.16
KAIZEN FINISH	20.07.16

TEAM MEMBERS:
Pradeep Kini

- BENEFITS:**
- 1) Save INR **31665/-** cost /Annum directly from material & Transport
 - 2) Save INR **3749/-** from CST input credit Loss.
 - 3) Reduce delivery lead time

WHY - WHY ANALYSIS :-

- Why1:** Single Source & CST Loss because of purchase from CST Source.
Why2: No nearby registered Stanvac Supplier available

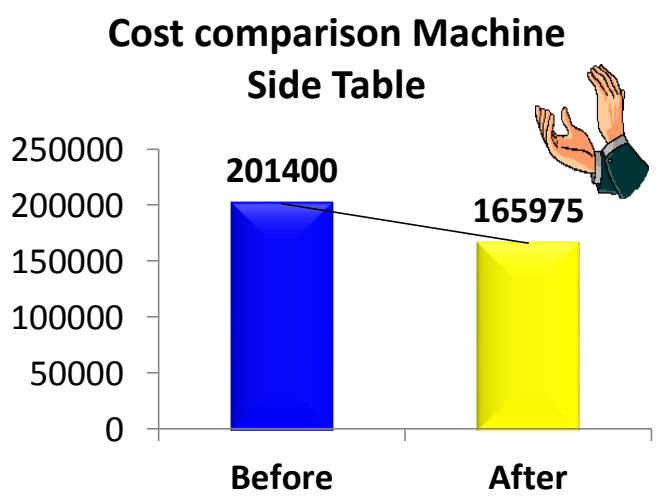
ROOT CAUSE:- Single Source

REGISTRATION NO. & DATE: 1318 , 25.07.2016

REGISTERED BY: Pradeep Kini

MANAGER'S SIGN: Mr.Prakash

RESULT:-



KAIZEN SUSTENANCE

WHAT TO DO : Material to be purchase with new Local source
HOW TO DO :
FREQUENCY : ongoing activity

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

Sr. NO.	CELL	TARGET	RESP.	STATUS
-	-	-	-	-